

1 **Title:** Effect of 3D Printed Foot Orthoses Stiffness on Muscle Activity and Plantar Pressures in  
2 Individuals with Flexible Flatfeet: A Statistical nonParametric Mapping Study

3 **Authors:** Yosra Cherni<sup>1,4,5</sup>, Gauthier Desmyttere<sup>1,7</sup>, Maryam Hajizadeh<sup>3</sup>, Jacinte Bleau<sup>6</sup>,  
4 Catherine Mercier<sup>4,5</sup>, Mickael Begon<sup>1,2</sup>

5 **Affiliations:**

6 (1) School of kinesiology and exercise sciences, Faculty of Medicine, Université de Montréal, Montréal,  
7 Québec, Canada

8 (2) Marie-Enfant Rehabilitation Center, UHC Sainte-Justine, Montréal, Québec, Canada

9 (3) Institute of Biomedical Engineering, Faculty of Medicine, Université de Montréal, Montréal, Québec,  
10 Canada

11 (4) Center for Interdisciplinary Research in Rehabilitation and Social Integration, Quebec City, Québec,  
12 Canada

13 (5) Department of Rehabilitation, Laval University, Quebec City, Québec, Canada

14 (6) Medicus Orthopedic Laboratory, Montréal, Québec, Canada

15 (7) Orthodynamica Center, Mathilde Hospital 2, Rouen, France

16

17 **Corresponding author: Yosra CHERNI**

18 Centre Interdisciplinaire de Recherche en Réadaptation et Intégration Sociale, 525 boul. Wilfried-  
19 Hamel, Québec (QC), Canada, G1M 2S8

20 Email: [yosra.cherni@umontreal.ca](mailto:yosra.cherni@umontreal.ca)

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22 **Word count: Abstract (250); Main text (3759)**

23

24 **Running title:** 3D printed foot orthoses in individuals with flatfeet

25 **Clinical biomechanics:** <https://doi.org/10.1016/j.clinbiomech.2021.105553>

26 **ABSTRACT**

27 *Background:* The 3D printing technology allows to produce custom shapes and add functionalities  
28 to foot orthoses which offers better options for the treatment of flatfeet. This study aimed to assess  
29 the effect of 3D printed foot orthoses stiffness and/or a newly design posting on muscle activity,  
30 plantar pressures, and center of pressure displacement in individuals with flatfeet.

31 *Methods:* Nineteen individuals with flatfeet took part in this study. Two pairs of foot orthoses with  
32 different stiffness were designed for each participant and 3D printed. In addition, the flexible foot  
33 orthoses could feature an innovative rearfoot posting. Muscle activity, plantar pressures, and center  
34 of pressure displacement were recorded during walking.

35 *Findings:* Walking with foot orthoses did not alter muscle activity time histories. Regarding plantar  
36 pressures, the most notable changes were observed in the midfoot area, where peak pressures, mean  
37 pressures and contact area increased significantly during walking with foot orthoses. The latter was  
38 reinforced by increasing the stiffness. Concerning the center of pressure displacement, foot  
39 orthoses shifted the center of pressure forward and medially at early stance. At the end of the stance  
40 phase, a transition of the center of pressure in posterior direction was observed during the posting  
41 condition. No effect of stiffness was observed on center of pressure displacement.

42 *Interpretation:* The foot orthoses stiffness and the addition of posting influenced plantar pressures  
43 during walking. The foot orthoses stiffness mainly altered the plantar pressures under the midfoot  
44 area. However, posting mainly acted on peak and mean pressures under the rearfoot area.

45 **Keywords: 3D printing, foot orthoses, plantar pressure, muscle activity, flatfoot**

46

## 47 INTRODUCTION

48 Flatfoot is defined as a foot deformity that appears or persists after skeletal maturity and is  
49 characterized by partial or complete loss of the medial longitudinal arch. The prevalence of flatfeet  
50 in the population can be as high as 20–25% (Dunn et al., 2004; Lee et al., 2005). Compared to  
51 people with neutral feet, individuals with flatfeet present an altered gait pattern. Thus, it is generally  
52 characterized by an excessive rearfoot eversion and a greater forefoot abduction, an increase in the  
53 inversion moment at the ankle, as well as an increase in plantar pressures at the medial midfoot  
54 area. Foot orthoses (FOs) are commonly prescribed for the treatment of flatfeet and the relief of  
55 the pain caused by this condition (Desmyttere et al., 2021). FOs, either custom-made or  
56 prefabricated, aim to improve postural stability and lower limb biomechanical parameters during  
57 gait such as kinematics, kinetics, electromyography (EMG), and plantar pressures (Banwell et al.,  
58 2014; Murley et al., 2009; Redmond et al., 2006). In their meta-analysis, Cheung et al. (Cheung et  
59 al., 2011) found that customized FOs are more effective than prefabricated ones in controlling  
60 excessive pronation of the foot. However, most of the previous studies have used generic FOs with  
61 little adapted to the participants (Aminian et al., 2013; Jafarnejadgero et al., 2018), thus limiting  
62 the application of published research in clinical practice. Moreover, to date only a few studies have  
63 investigated the effect of FOs on plantar pressure distribution and muscle activity during gait in  
64 individuals with flatfeet.

65 Regarding plantar pressures, previous studies has provided some evidence that depending  
66 on FOs material properties (*e.g.*, density, thickness and ability to adapt to foot contour), pressure  
67 distribution may be affected (Gerrard et al., 2020; Hodge et al., 1999; Telfer et al., 2013). It has  
68 been shown that softer materials can reduce peak pressures by increasing contact areas during  
69 walking (Gerrard et al., 2020). In a similar context, Telfer et al., (Telfer et al., 2013) reported a  
70 dose-response effect on plantar pressures when altering the degree of posting inclination.  
71 Specifically for flatfeet, FOs aim to compensate for the collapse of the medial longitudinal arch,  
72 reduce the forces during heel strike, distribute pressure during the stance phase and facilitate  
73 supination for a more efficient propulsion (Desmyttere et al., 2018). A better understanding of the  
74 effects of FOs on plantar pressures is essential to enable a targeted treatment specific to flatfeet  
75 biomechanics.

76 Similarly, lower limb muscle activity may also be affected by the wear of FOs. However,  
77 contradictory results can be observed in the literature, particularly for the tibialis anterior and the  
78 peroneus longus. According to previous studies, FOs can increase (Murley and Bird, 2006),  
79 decrease (Dedieu et al., 2013) or have no significant effect (Garbalosa et al., 2015; Telfer et al.,  
80 2013) on muscle activity of the peroneus longus. Concerning the tibialis anterior, walking with  
81 FOs can increase the activation duration (Tomaro and Burdett, 1993) and the maximum amplitude  
82 (Murley and Bird, 2006), having no significant effect (Garbalosa et al., 2015), or decrease the  
83 amplitude (Moisan and Cantin, 2016) and the duration of activation (Dedieu et al., 2013). In  
84 individuals with flatfeet, Murley et al. (Murley et al., 2010) highlighted a reduction in the activation  
85 peak and the root mean square amplitude of the tibialis anterior during loading and conversely, an  
86 increase in the activation peak and the root mean square amplitude of peroneus longus between the  
87 middle to the end of the stance phase. Other studies assessed the impact of posting on muscle  
88 activity, but no significant difference was observed (Murley and Bird, 2006; Telfer et al., 2013).  
89 The authors explain the absence of change by the variability present in the response of participants  
90 to FOs. In general, several factors such as foot type and FOs designs and material properties might  
91 affect these measurements, hence FOs still require further investigation.

92 Overall, due to the massive variety of FOs geometrical designs, materials and the  
93 heterogeneity of protocols that have been used, the current evidence about the effectiveness of FOs  
94 on flatfeet is still weak (Desmyttere et al., 2018). The mechanism of action of FOs to improve feet  
95 and lower limb function depends on several parameters such as FOs' geometrical design and  
96 material properties (Hajizadeh et al., 2020). To the best of our knowledge, no study has investigated  
97 the effect of customized FOs design by adjusting the stiffness, on muscle activity and plantar  
98 pressure in flatfeet individuals.

99 The aim of the present study was then to evaluate the effect different levels of stiffness of  
100 3D printed FOs and the addition of an innovative anti-pronator component on muscle activity and  
101 plantar pressures in individuals with flexible flatfeet during gait. Our hypothesis was that a lower-  
102 level 3D printed FOs stiffness and/or the addition of an innovative anti-pronator component would  
103 improve plantar pressure distribution without altering muscle activation patterns in individuals with  
104 flatfeet.

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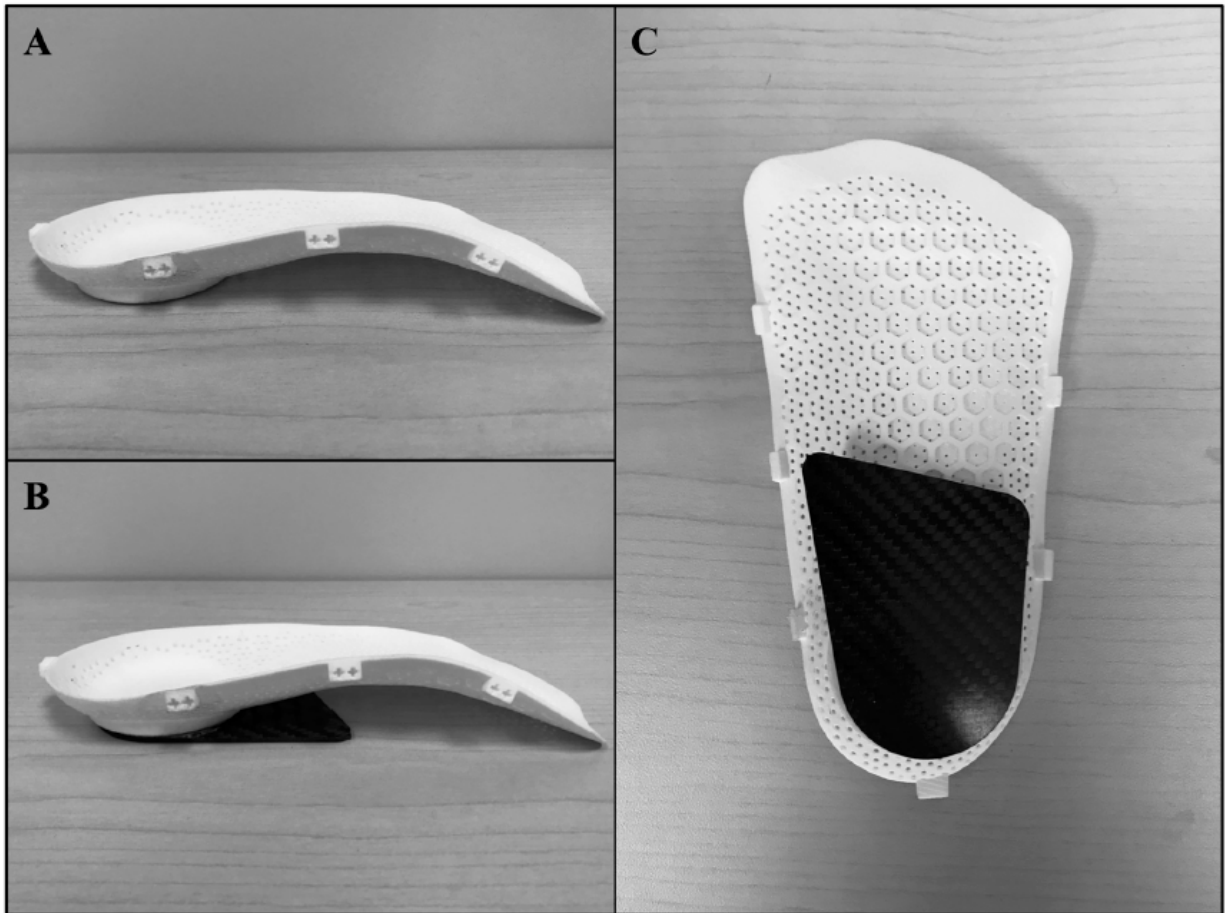
## 106 **METHODS**

### 107 **Participants**

108 Nineteen participants with flexible flatfeet (13 Females and 6 Males; age:  $37.6 \pm 14.0$  years;  
109 weight:  $68.9 \pm 11.5$  kg; height:  $166.7 \pm 9.9$  m) were included. The inclusion criteria were: (1) a  
110 pronated foot type as defined by the foot posture index ( $\geq 6$ ) (Redmond et al., 2006), (2) an arch  
111 height flexibility  $> 16$  mm/kN (Zifchock et al., 2017), (3) no history of wearing FOs prior to this  
112 study, (4) no lower limb surgery or injury during the last three months, and (5) having normal  
113 lower-limb range of motions and no leg length discrepancy ( $< 0.5$  cm) (Burrows, 1966). The  
114 participants presented a foot posture index at  $7.8 \pm 1.3$  (range = 6 – 10) and an arch height flexibility  
115 equal to  $25.6 \pm 7.3$  mm/kN. All participants gave their written informed consent prior to data  
116 collection. This study was approved by the Research Ethics Board of University of Montréal (17–  
117 145-CERES-D).

### 118 **Experimental procedure**

119 FOs used in this study were customized based on a 3D scan of each participant foot shape,  
120 obtained in semi-weight bearing using foot impression boxes while the feet were maintained in a  
121 neutral subtalar position by an experienced podiatrist. Detailed description of the FOs design is  
122 available in previous studies (Desmyttere et al., 2021, 2020). Briefly, FOs consisted of a plate of  
123 1.5 mm thickness superimposed to honeycombs cells whose height was adjusted as a function of  
124 participants' body weight and arch height flexibility to reach two different stiffnesses. Each  
125 participant had a 2-week period of familiarization to each FO (flexible and rigid), in a randomized  
126 order. After this month of familiarization, the participants were invited to the laboratory to evaluate  
127 the effect of the provided FOs on gait parameters. For each participant, the session started with a  
128 5-min of walking familiarization on a treadmill at a comfortable speed which was also useful to  
129 determine the speed for the following conditions. Participant were asked to walk as normal as  
130 possible in four conditions (control (CO), flexible FOs (F), flexible FOs with posting (P) and rigid  
131 FOs (R)). The FOs conditions order was randomized, except for the posting condition which was  
132 always performed at the end as the posting was glued on the flexible FOs (see **Fig 1**). The  
133 participants were blinded to the conditions. A 5-min rest period was provided between conditions  
134 to avoid any fatigue effects.



135  
 136 **Fig 1:** Medial view of a flexible FO without (A) and with (B) posting. Bottom view of a flexible  
 137 FO with posting (C).

138 **Outcome measures**

139 During the experimentation, neutral running shoes (860 v8, New Balance, USA) were  
 140 provided to the participants. Four EMG electrodes (Trigno™; Delsys Inc., Boston, MA) placed on  
 141 the right leg to record the activity of following muscles: Tibialis Anterior (TA), Gastrocnemius  
 142 Medialis (GM), Soleus (SOL) and Peroneus Longus (PL). Prior to electrode placement, the skin  
 143 was shaved and cleaned with isopropyl alcohol pads to minimize the impedance between the skin  
 144 and the electrode. Each electrode location was determined according to the SENIAM  
 145 recommendations (Hermens et al., 2000). The sampling rate for EMG data was set to 2000 Hz.  
 146 Moreover, we measured in-shoe plantar pressures as well as the center of pression (CoP)  
 147 displacement using the Medilogic Flex-Sohle plantar pressure system (T&T Medilogic  
 148 Medizintechnik GmbH, Germany) at 400 Hz. Plantar pressure insoles were placed between the foot  
 149 and FO. Although each participant was asked to walk during 3-min in each FO condition, EMG

150 and plantar pressure data were recorded during the last 30-s of each trial to allow participants to  
151 familiarize to each condition.

## 152 **Data processing**

### 153 *EMG data*

154 Data were analyzed using customized Matlab scripts (Matlab R2021a, The Mathworks,  
155 MA). All filters mentioned thereafter are zero-lag 4th-order Butterworth filters. Raw EMGs were  
156 band-pass filtered between 10 and 400 Hz. Thereafter, filtered EMG signals were full-wave  
157 rectified and envelopes were obtained using a low-pass filter with a cut-off frequency of 9 Hz.  
158 Then, the resulting envelopes were normalized by the peak amplitude of the average EMG profile  
159 during walking.

### 160 *Plantar pressure insoles data*

161 For plantar pressure analysis, the foot contact area was divided into seven regions (*i.e.*,  
162 medial, and lateral rearfoot, medial and lateral midfoot, and medial, central, and lateral forefoot).  
163 The gait events (heel strike and toe off) were detected based on a 10% force threshold (Catalfamo  
164 et al., 2008). Peak pressure (N/cm<sup>2</sup>), mean pressure (N/cm<sup>2</sup>) and contact area (cm<sup>2</sup>) were extracted  
165 during the stance phase for forefoot, midfoot, rearfoot regions (see **Fig 2**). All data were normalized  
166 from 0 to 100% of the stance phase.



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**Fig 2.** Representation of the foot contact areas.

## 170 **Statistical analysis**

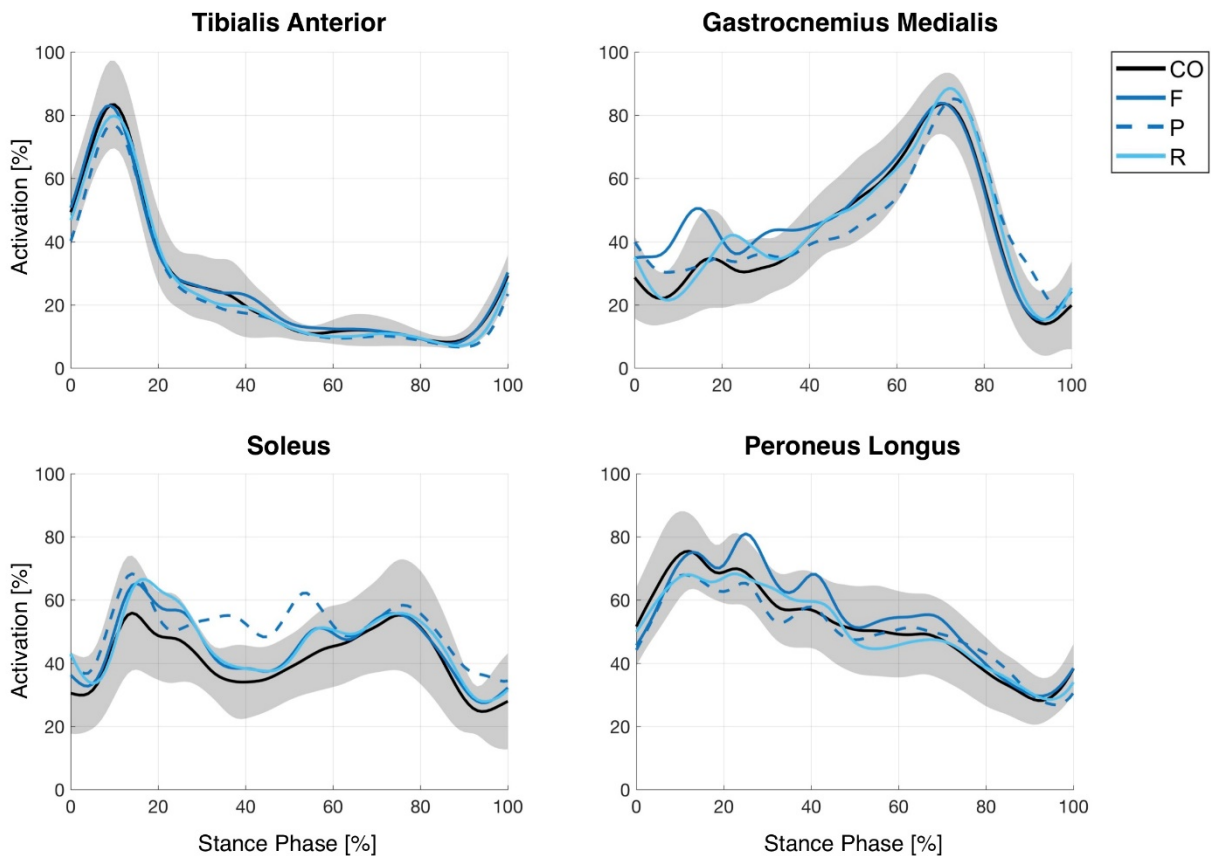
171 One-way ANOVAs using Statistical non-Parametric Mapping (SnPM) (Pataky et al., 2015)  
172 were used to assess the effect of FOs stiffness and posting on muscle activity and plantar pressures.  
173 In case of significance, post-hoc analysis was performed using paired t-tests. P-values were  
174 corrected were adjusted for multiple comparison using Holm-Bonferroni's method ( $0.05/6 =$   
175  $0.008$ ) and refined by effect sizes (Cohen's  $d > 0.4$ ). Cohen's  $d$  effect sizes were computed over the  
176 entire stance phase per post-hoc comparison. If statistical differences were found, only the time  
177 periods with a Cohen's  $d$  exceeding 0.4 (moderate), for at least 10% of the stance phase, were  
178 considered relevant (Armijo-Olivo et al., 2011). When it occurred, the beginning and end of these  
179 time periods, and the mean difference (MD) throughout these periods was reported. SnPM analyses  
180 were implemented in Matlab R2021a using open-access SPM1D scripts ([www.spm1d.org](http://www.spm1d.org)). For  
181 muscle activity, a zero-dimensional analysis (ANOVA) was also performed to assess the effect of  
182 FOs on the mean muscle activation during the stance phase.



183 **RESULTS**

184 *Effect of FOs on muscle activity*

185 Due to technical problems during data acquisition (e.g., battery and/or signal transmission),  
186 some sensors did not provide reliable signals during the tests. Only 17 to 18 out-of-19 participants  
187 – with four EMGs available – were included in this analysis (see **Appendix S1**). Averaged patterns  
188 of muscle activity are displayed in **Fig 3**. Overall, the ANOVAs (zero-dimensional analysis and  
189 SnPM) revealed no significant differences between conditions (control, flexible FO, posting, rigid  
190 FO) on muscle activation for all assessed muscles (see **Appendix S2**).



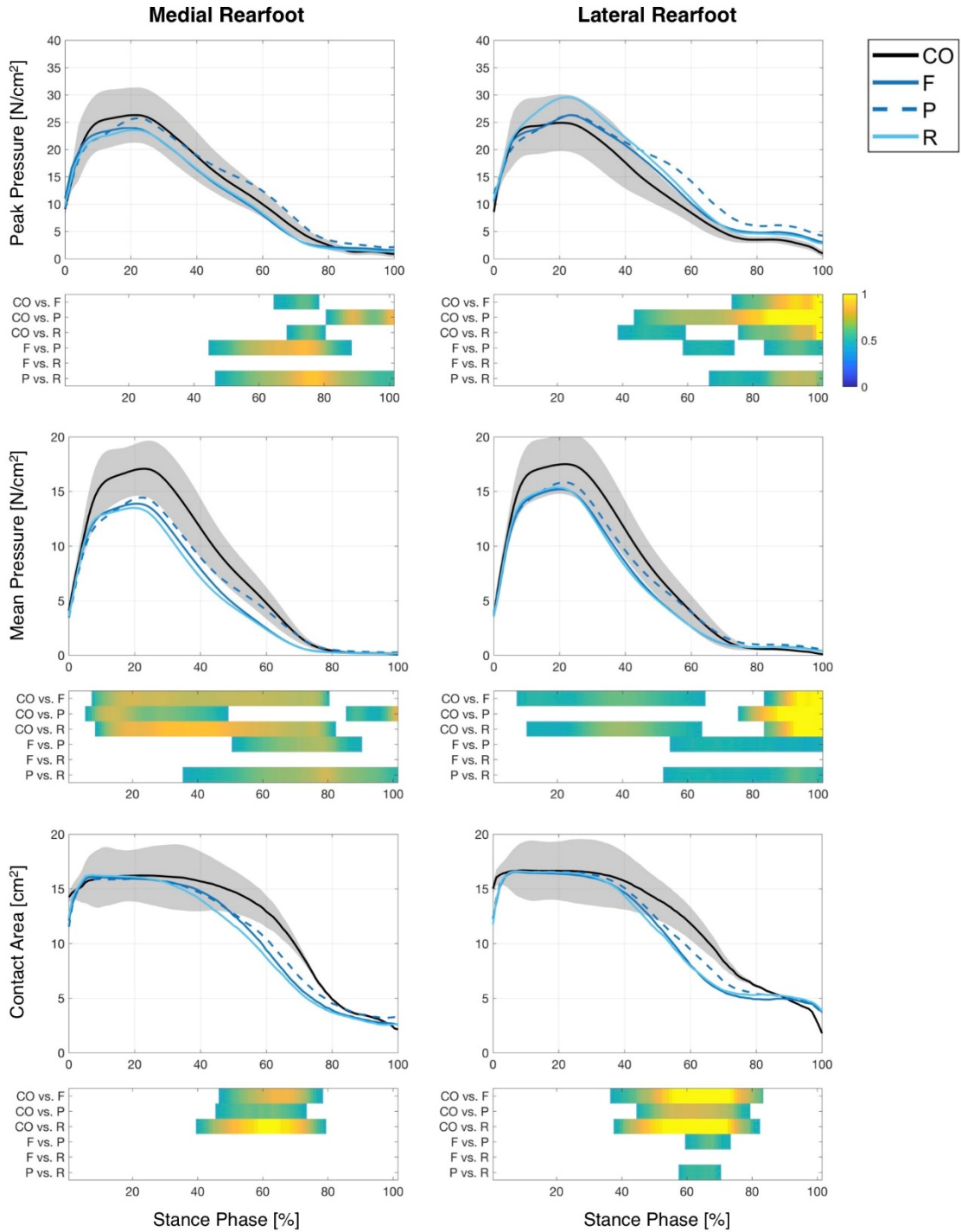
191 **Fig 3.** EMG patterns for the tested conditions. CO: control, F: flexible FOs, P: flexible FOs with  
192 posting, R: rigid FOs.  
193  
194

195 *Effect of FOs on plantar pressures*

196 Concerning plantar pressure changes, ANOVAs indicated significant differences between  
197 conditions during the stance phase of walking. Post-hoc analysis results are presented in **Figs 4, 5,**

198 **6** for the rearfoot, the midfoot and the forefoot areas, respectively. More details concerning plantar  
199 pressure statistical results are reported in **Table S3** as supplementary material.

200 For the **rearfoot area** (see **Fig 4**), a decrease in *peak pressure* was observed while walking  
201 with flexible or rigid FOs compared control condition under the medial side (MD = -29.9% – -  
202 32.5%, respectively; change observed from 65% to 80% of the stance phase). A significant increase  
203 was also observed when walking with FOs compared to the control condition under the lateral side  
204 of rearfoot area (MD ranged from +32.0% to +85.0%). However, a significant increase was  
205 observed during the posting condition compared to the control condition in the medial  
206 (MD = +85.0% change observed from 80% to 100% of the stance phase) and lateral rearfoot areas  
207 (MD = +83.0%, change observed from 43% and 100% of the stance phase). The *mean pressure*  
208 decreased when wearing the FOs compared to the control condition (MD ranged from -19.1% to  
209 -37.8%) during the beginning of the stance phase, under the medial and lateral sides of the rearfoot.  
210 However, an increase in mean pressure was observed with the posting compared to control  
211 condition at the end of the stance phase (MD = 81.0%). Furthermore, an increase in mean pressure  
212 was observed when comparing the posting condition to the flexible and rigid FOs conditions during  
213 the second half of stance (MD ranged from +40.9% to +79.5%, respectively). Regarding the *contact*  
214 *area* under the rearfoot area, a decrease was observed when wearing the FOs compared to the  
215 control condition (MD ranged from -16.8% to 23.0%; changes observed from 40% to 80% of the  
216 stance phase).



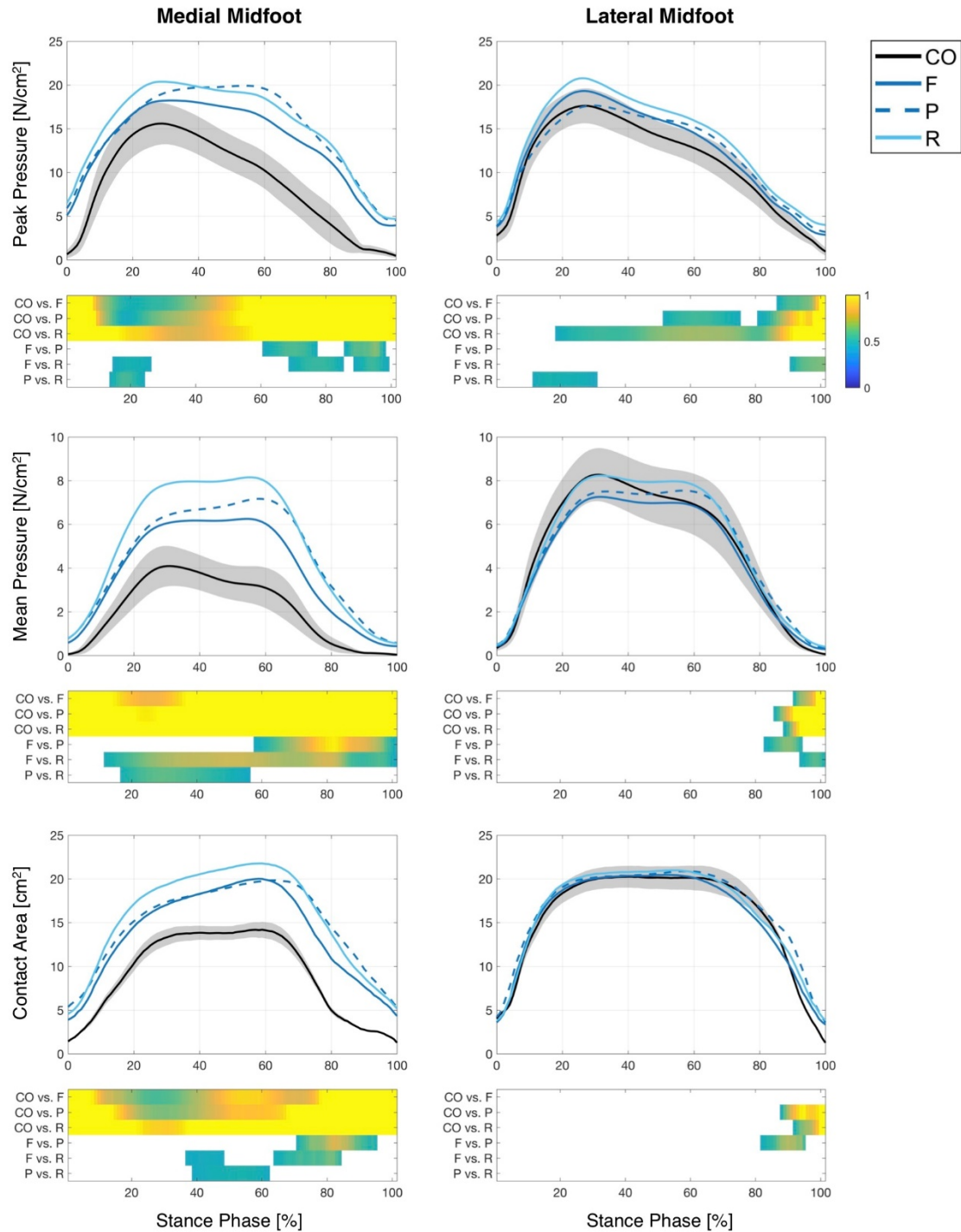
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218 **Fig 4.** Rearfoot peak, mean pressure as well as contact area of the medial and lateral sides. Top  
 219 graph shows the mean of each condition with 95 % confidence interval cloud (control condition).  
 220 In the bottom graph, bars indicate significant periods for which the SnPM  $\{t\}$  statistic exceeded  
 221 the supra-critical threshold ( $P < 0.008$ ). Colormap represents Cohen's d effect size. CO: control, F:  
 222 flexible FOs, P: flexible FOs with posting, R: rigid FOs.

223

224           Concerning the **midfoot area**, the *peak pressure* increased when walking with FOs  
225 compared to control condition in both medial and lateral sides (**Fig 5**). A greater increase was  
226 observed when wearing the rigid FOs compared to flexible (MD ranged from +13.1% to +23.5%)  
227 and posting conditions (MD = +14.3%). Again, an increase was observed in *mean pressure* when  
228 wearing the FOs compared to the control condition (MD ranged from +227.1% and +345.0%),  
229 throughout the stance phases in both medial and lateral sides. The increase was yet again greater  
230 while wearing the rigid FOs compared to posting (MD = 20.7%) and flexible (MD = 34.4%)  
231 conditions. Under the lateral side, an increase was also observed during the FOs conditions  
232 compared to the control condition (MD ranged between +150.1% and 206.9%), at the end of the  
233 stance phase. The *contact area* also increased while wearing the FOs compared to the control  
234 condition, regarding the medial side of the midfoot area (MD ranged from +77.7% to +106.1%;  
235 changes observed during all the stance phase). A significant increase was observed when  
236 comparing contact area using rigid FO comparing to flexible (MD ranged from +11.7% and  
237 +19.1% and observed between 35%-45% and 40%-80% of stance phase, respectively) and posting  
238 condition (MD = +11.5%; changes observed from 40% to 60%). At the lateral side of the midfoot  
239 area, a significant increase at the end of the stance phase was observed during rigid condition  
240 (+87.4%) and posting condition (+77.5%) compared to control condition.

241

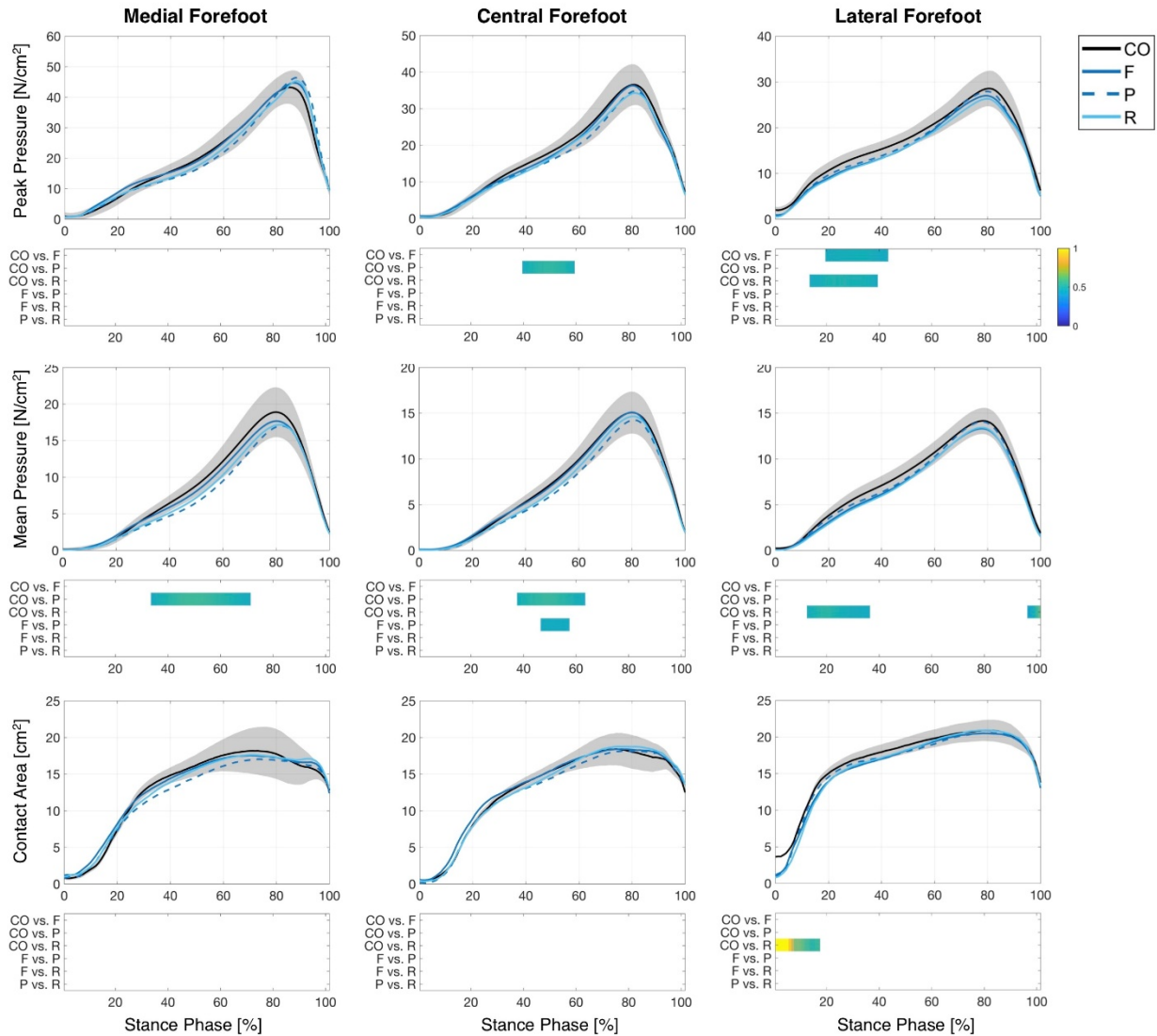


242  
 243 **Fig 5.** Midfoot peak, mean pressure, and contact area of the medial and lateral sides. Top graph  
 244 shows the mean of each condition with 95 % confidence interval cloud (control condition). In the  
 245 bottom graph, bars indicate significant periods for which the SnPM {t} statistic exceeded the supra-  
 246 critical threshold ( $P < 0.008$ ). Colormap represents Cohen's d effect size. CO: control, F: flexible  
 247 FOs, P: flexible FOs with posting, R: rigid FOs.

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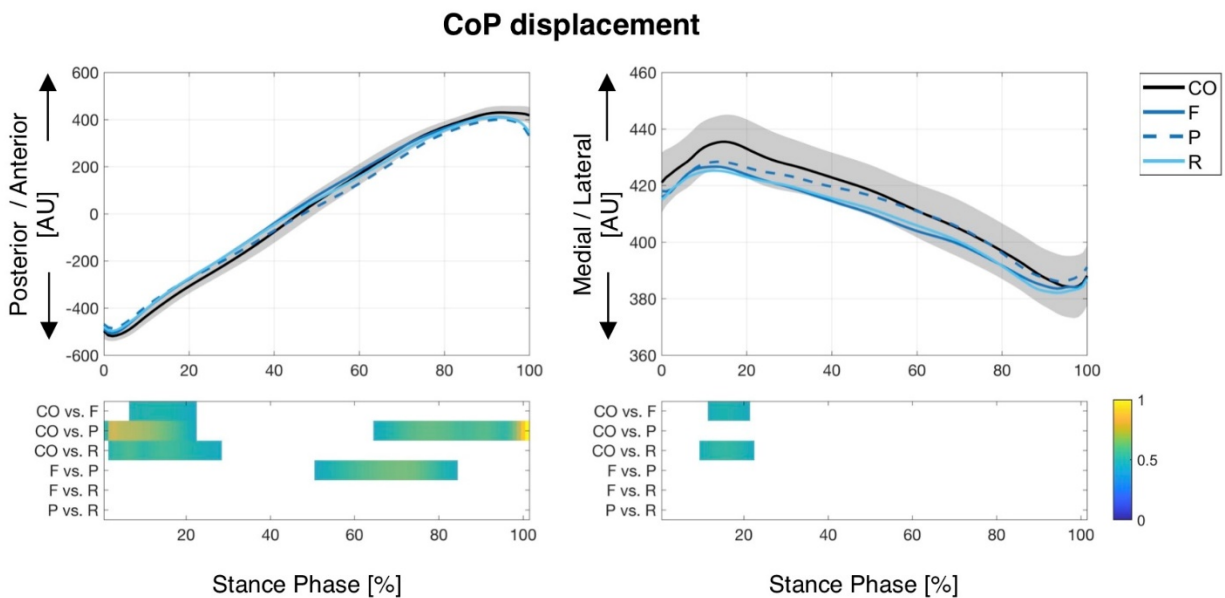
250           Regarding the **forefoot area** (see **Fig 6**), no change was observed in terms of *peak pressure*  
251 under the medial side. However, a small decrease was found under the lateral side when walking  
252 with rigid or flexible FOs compared to the control condition (MD=-16.6% and -13.9%,  
253 respectively). In addition, a brief decrease was observed between posting condition and control  
254 condition under the forefoot central area (MD =-12.4%; changes observed from 39% to 58% of  
255 stance phase). For the *mean pressure*, a slight decrease was observed under the medial side of the  
256 midfoot, only when comparing the posting condition to the control condition (MD=-24.0%;  
257 changes observed from 33% to 70% of the stance phase). Under the central side, a decrease in mean  
258 pressure was detected during posting condition compared to control condition (MD=-16.7%;  
259 changes observed from 37% and 62% of the stance phase) and flexible FOs condition (MD=-  
260 14.9%; changes observed from 46% to 56% of the stance phase). Under the lateral side of forefoot  
261 area, a little decrease was observed when walking with rigid FO vs control condition (MD=-21.8%;  
262 changes observed from 12% to 35% of the stance phase). In term of *contact area*, no significant  
263 change was found in the medial and central sides of the forefoot area. However, a small decrease  
264 was detected in the lateral side when comparing the rigid FO to the control condition between 0%  
265 and 20% of the stance phase (MD=-36.0%).



266  
 267 **Fig 6.** Forefoot peak, mean pressure as well as contact area of the medial, central, and lateral sides.  
 268 Top graph shows the mean of each condition with 95 % confidence interval cloud (control  
 269 condition). In the bottom graph, bars indicate significant periods for which the SnPM {t} statistic  
 270 exceeded the supra-critical threshold ( $P < 0.008$ ). Colormap represents Cohen's d effect size. CO:  
 271 control, F: flexible FOs, P: flexible FOs with posting, R: rigid FOs.  
 272

273 *Effect of FOs on center of pressure displacements*

274 The anteroposterior and mediolateral displacements of CoP are displayed in **Fig 7**. The CoP  
 275 patterns in anteroposterior axis showed a difference between conditions. A forward shift has been  
 276 observed during FOs conditions compared to the control condition (change observed from 0% to  
 277 30% of the stance phase). At the end of the stance phase, a transition of the CoP in posterior  
 278 directions has been observed during the posting condition compared to flexible FOs condition and  
 279 control condition. Concerning the mediolateral axis, walking with the flexible or rigid FOs lead to  
 280 a greater medial displacement of the COP compared to the control condition (change observed  
 281 from 10% to 20% of the stance phase). Posting condition had no effect on CoP mediolateral  
 282 displacement.



283  
 284 **Fig 7.** Center of pression patterns in the anteroposterior and mediolateral axis. Top graph shows  
 285 the mean of each condition with 95 % confidence interval cloud (control condition). In the bottom  
 286 graph, bars indicate significant periods for which a  $P$ -value  $< 0.008$ . Colormap represents Cohen's  
 287  $d$  effect size. CO: control, F: flexible FOs, P: flexible FOs with posting, R: rigid FOs.

288

289



## 290 **DISCUSSION**

291 The purpose of this study was to assess the effect of 3D printed FOs stiffness, as well as the  
292 addition of an anti-pronator component (i.e., posting) on lower limb muscle activity, plantar  
293 pressures, and CoP displacement in individuals with flatfeet. The main findings were that: 1) EMG  
294 activity was not altered by wearing FOs and/or the addition of posting, 2) plantar pressures were  
295 influenced by the FOs stiffness and the addition of posting, and 3) wearing FOs had little effect on  
296 CoP displacements during walking.

### 297 *Effect of FOs on muscle activity*

298 Contradictory results have been reported by previous studies concerning the effect of FOs  
299 on muscle activity. In the present study, no significant change was observed between the different  
300 conditions (three FOs conditions and one control condition) in terms of muscle activation profile  
301 and amplitude. Those results are in agreement with those reported by Garbalosa et al. (Garbalosa  
302 et al., 2015). On the other side, a muscle that was not tested in this study and may be affected by  
303 wearing FOs is tibialis posterior (Murley et al., 2010). This muscle acts as a stabilizer of the rearfoot  
304 and is particularly affected in the pronated foot type (Barn et al., 2013), however as it is a deep  
305 muscle, it cannot be assessed using surface EMG. Furthermore, the absence of changes could be  
306 due to the variability present in the response of participants to FOs. In a similar context, Murley &  
307 Bird (Murley and Bird, 2006) underlined that the effects of FOs on muscle activation can even be  
308 completely opposite between participants and conditions, which is consistent with the paradigm of  
309 the “preferred movement pathway” which assumes that the musculoskeletal system has preferential  
310 and optimal movement (Nigg et al., 2017, 1999), regardless of the type of movement. Finally, both  
311 zero-dimensional and SnPM analyses revealed no significant effect of FOs on muscle activity in  
312 individuals with flatfeet. Unlike previous studies that investigated the effect of FOs on muscle  
313 activity, a one-dimensional statistical non-parametric mapping analyzes were used in the present  
314 study because it takes into account the dependency between time instances of the gait cycle. Using  
315 only variables without temporal dimension, the false positive rate can be as high as 76.4% for  
316 biomechanical data during locomotion (Pataky et al., 2016).

### 317 *Effect of FOs on plantar pressures*

318 Regarding plantar pressures, only few studies reported the effect of FOs on plantar pressure  
319 distribution in individuals with flatfeet. Looking at individuals with neutral feet, Healy et al. (Healy

320 et al., 2012) reported that the use of denser material for the fabrication of FOs increased average  
321 contact area and peak pressures. Recently, Desmyttere et al. (Desmyttere et al., 2020) observed  
322 higher peak pressures under the rearfoot and midfoot (up to +31.7 %) when increasing the stiffness  
323 of the 3D printed FOs in individuals with neutral feet. Somewhat similar results emerged from the  
324 present study in individuals with flatfeet as peak and mean pressures as well as the contact area  
325 were increased under the midfoot area (up to +185.0%) when wearing the FOs compared to the  
326 control condition. This effect was enhanced when increasing the stiffness. On the other hand, our  
327 findings showed a reduction in mean pressures and contact area under the lateral forefoot (up to -  
328 21.8% and -36.0%, respectively) and medial rearfoot (up to -32.5 and 27.7%, respectively %) areas  
329 when walking with FOs compared to the control condition. Overall, these results are in agreement  
330 with those of Redmond et al. (Redmond et al., 2009) who reported a shift of the loads from the  
331 rearfoot toward the midfoot when wearing FOs. Concerning the addition of an anti-pronator  
332 component, the impact was more notable at the rearfoot area, where an increase in peak pressures  
333 and mean pressures were observed. This impact may be attributed to the carbon stiffness and the  
334 heel rise due to the extra thickness (2 mm) induced when using extra-components. In conclusion,  
335 the FOs stiffness has the potential to influence plantar pressures as underlined by our findings but  
336 also alter foot kinematics as pointed out by our previous studies (Desmyttere et al., 2021, 2020).  
337 Further clinical studies on the interaction between stiffness and clinical gait parameters should be  
338 carried out in order to find the amount of stiffness that will have an impact on foot kinematic  
339 correction without increasing peak pressures.

#### 340 *Effect of FOs on CoP displacement*

341 Regarding the displacement of CoP, it has been noted, in the current literature, that FOs  
342 improve postural stability (Masse et al., 2000; Mattacola et al., 2007; Rome and Brown, 2004). In  
343 some previous studies, a decrease in the CoP velocity (from 6.5 to 6.8%) (Mattacola et al., 2007)  
344 as well as a decrease in the CoP mediolateral displacement (-32%) (Rome and Brown, 2004) have  
345 been reported in individuals with flatfeet with the wearing of FOs. Our results underlined a  
346 transition in medial and posterior directions toward the beginning of the stance phase, when  
347 wearing the rigid or flexible FOs. Thus, a certain improvement of postural stability during walking  
348 could be underlined by the reduction of the mediolateral displacement of the CoP when wearing  
349 FOs. The cited studies assessed the effect of FOs on the displacement of the CoP during a postural  
350 control task, whereas ours measured the CoP displacement during walking.

351           There are some limitations of this present study that need to be acknowledged. Firstly, there  
352 is a methodological limit related to the posting condition which was always carried out at the end  
353 as the posting had to be glued on the flexible FOs. Moreover, no familiarization was performed in  
354 that condition. Secondly, the posting has only been tested in combination with flexible FOs, while  
355 the combination of posting and rigid FOs could provide relevant information. Thirdly, the peroneus  
356 longus activity was quantified using surface electrode in the present study, which may explain the  
357 absence of difference between conditions.

## 358 **CONCLUSION**

359           The 3D printing techniques offer a wide range of possibilities in terms of material properties  
360 and design, this study brings new knowledge that could guide the clinical choice to better adapt  
361 FOs to individuals with flatfeet, as well as by adding extra-components. Compared to rigid FOs,  
362 flexible FOs and posting appeared to be more effective for distributing forces more equally over  
363 the plantar surface. Future studies should be performed to find the amount of stiffness that can  
364 address the functional needs while avoiding an excessive increase in peak pressures.

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## 366 **ACKNOWLEDGMENTS**

367           The first author is scholar of Fonds de recherche du Québec – Santé (FRQS). The authors thank  
368 the participants who took part of the study. Finally, this project was supported by the  
369 TransMedTech Institute and the NSERC R&D Coop with Medicus, Caboma and MedTech.

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1 **Table S1.** Muscle included in the analysis in function of the subject.

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subject #	TA	GM	SOL	PL	total
1	x	x	x	x	4
2	x	x	x	x	4
3	x	x	x	x	4
4	x	x	x	x	4
5	x	x	x	x	4
6	x	x	x	x	4
7	x	x	x	x	4
8	x	x	x	x	4
9	x	x	x	x	4
10	x	x	x	x	4
11	x	x	x	x	4
12	x	x	x	x	4
13	x	x	x	x	4
14	x	x	x	x	4
15	x	x	x	x	4
16	x	x	x	x	4
17	x	x	∅	x	3
18	x	x	x	x	4
19	x	x	x	x	4
20	x	x	x	x	4
21	x	x	x	x	4
22	x	x	x	x	4
23	x	x	x	x	4
24	∅	∅	∅	∅	0
25	x	x	x	x	4
<b>total</b>	18	18	17	18	

29 The crosses indicate the channels included in the analysis (judged of good quality), and the ∅ signs indicate  
 30 the non-included channels: **TA**: tibialis anterior, **GM**: gastrocnemius medialis, **SOL**: soleus, **PL**: Peroneus  
 31 Longus.  
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35 **Table S2** - Mean muscle activation (%) in each condition during the stance phase of walking

<b>Muscle</b>	<b>Mean Activation (%) (<math>\pm</math> SD)</b>				<b>ANOVA</b>
	<b>Control</b>	<b>Flexible</b>	<b>Posting</b>	<b>Rigid</b>	<i>P</i>
TA	26.4 $\pm$ 5.6	26.4 $\pm$ 7.5	23.5 $\pm$ 5.9	25.1 $\pm$ 6.8	0.51
GM	42.7 $\pm$ 8.2	46.9 $\pm$ 17.2	44.1 $\pm$ 10.4	44.9 $\pm$ 11.8	0.79
SOL	41.4 $\pm$ 12.6	45.2 $\pm$ 28.0	51.0 $\pm$ 45.3	47.0 $\pm$ 29.4	0.84
PL	52.0 $\pm$ 11.8	55.1 $\pm$ 15.3	50.5 $\pm$ 15.3	51.2 $\pm$ 18.7	0.83

36 TA: Tibialis Anterior; GM: Gastrocnemius Medial; SOL: Soleus; PL: Peroneus Longus.

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38 **Table S3.** Peak pressure, mean pressure, and contact area results in rearfoot, midfoot, forefoot regions  
 39 during the stance phase.

Foot Region	Conditions	Cluster range (% stance)	Mean difference (%)	Mean effect size
<b>Peak Pressure</b>				
MR	Control vs. Flex	64 – 77	-29.9	0.48
	Control vs. Posting	80 – 100	+85	0.65
	Control vs. Rigid	68 – 79	-32.5	0.51
	Flex vs. Posting	44 – 87	+57.2	0.65
	Posting vs. Rigid	46 – 100	+37.4	0.64
LR	Control vs. Flex	73 – 100	+59.9	0.77
	Control vs. Posting	43 – 100	+83.0	0.87
	Control vs. Rigid	38 – 58 / 75 – 100	+32.0 / +49.4	0.46 / 0.67
	Flex vs. Posting	58 – 73 / 83 – 100	+42.2 / +29.8	0.45 / 0.51
	Posting vs. Rigid	66 – 100	-28.4	0.56
MM	Control vs. Flex	0 – 100	+140.5	1.21
	Control vs. Posting	0 – 100	+177.7	1.32
	Control vs. Rigid	0 – 100	+185.0	1.38
	Flex vs. Posting	60 – 76 / 85 – 97	+20.3 / +25.2	0.48 / 0.53
	Flexible vs. Rigid	14 – 25 / 68 – 84 / 88 – 98	+13.1 / +17.2 / +23.5	0.43 / 0.47 / 0.46
	Posting vs. Rigid	13 – 23	+14.3	0.47
LM	Control vs. Flex	86 – 100	+64.4	0.67
	Control vs. Posting	51 – 74 / 80 – 100	+17.9 / +65.7	0.47 / 0.80
	Control vs. Rigid	18 – 100	+38.9	0.69
	Flexible vs. Rigid	90 – 100	+31.5	0.54
	Posting vs. Rigid	11 – 30	+20.5	0.44
CF	Control vs. Posting	39 – 58	-12.4	0.46
LF	Control vs. Flex	19 – 42	-13.9	0.42
	Control vs. Rigid	13 – 38	-16.6	0.44
<b>Mean Pressure</b>				
MR	Control vs. Flex	7 – 79	-34.4	0.69
	Control vs. Posting	5 – 48 / 85 – 100	-19.1 / +81.0	0.58 / 0.53
	Control vs. Rigid	8 – 81	-37.8	0.74
	Flex vs. Posting	50 – 89	+79.5	0.56
	Posting vs. Rigid	35 – 100	-40.9	0.57
LR	Control vs. Flex	7 – 64 / 83 – 100	-23.1 / +91.7	0.50 / 0.85
	Control vs. Posting	75 – 100	+121.5	1.05
	Control vs. Rigid	10 – 63 / 81 – 100	-23.7 / +77.8	0.52 / 0.86
	Flex vs. Posting	54 – 100	+41.4	0.44
	Posting vs. Rigid	52 – 100	-28.5	0.47
MM	Control vs. Flex	0 – 100	+227.1	1.29
	Control vs. Posting	0 – 100	+345.0	1.60
	Control vs. Rigid	0 – 100	+341.6	1.72
	Flex vs. Posting	57 – 99	+46.0	0.71
	Flexible vs. Rigid	11 – 99	+34.4	0.64
	Posting vs. Rigid	16 – 55	+20.7	0.50

LM	Control vs. Flex	91 – 100	+154.7	0.85
	Control vs. Posting	85 – 100	+150.1	1.01
	Control vs. Rigid	88 – 100	+206.9	1.16
	Flexible vs. Rigid	82 – 93	+35.9	0.52
	Posting vs. Rigid	93 – 101	+40.8	0.48
MF	Control vs. Posting	33 – 70	-24.0	0.47
CF	Control vs. Posting	37 – 62	-16.7	0.46
	Flex vs. Posting	46 – 56	-14.9	0.40
LF	Control vs. Rigid	12 – 35	-21.8	0.44
<b>Contact Area</b>				
MR	Control vs. Flex	46 – 77	-26.1	0.65
	Control vs. Posting	45 – 72	-18.3	0.52
	Control vs. Rigid	39 – 78	-27.7	0.77
LR	Control vs. Flex	36 – 84	-22.5	0.87
	Control vs. Posting	44 – 78	-16.8	0.96
	Control vs. Rigid	37 – 81	-23.0	0.60
	Flex vs. Posting	59 – 72	+19.8	0.50
	Posting vs. Rigid	57 – 69	-15.4	0.47
MM	Control vs. Flex	0 – 100	+77.7	0.95
	Control vs. Posting	0 – 100	+105.3	1/18
	Control vs. Rigid	0 – 100	+106.1	1.35
	Flex vs. Posting	70 – 94	+27.1	0.60
	Flexible vs. Rigid	36–47 / 63-85	+11.7 / +19.1	0.41 / 0.51
	Posting vs. Rigid	38 – 61	+11.5	0.44
LM	Control vs. Posting	87 – 100	+77.5	0.90
	Control vs. Rigid	91 – 100	+87.4	0.84
	Flex vs. Posting	81 – 94	+25.5	0.57
LF	Control vs. Rigid	1 – 19	-36.0	0.83

40 MR: Medial Rearfoot; LR: Lateral Rearfoot; MM: Medial Midfoot; LM: Lateral Midfoot; LF: Lateral Forefoot

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